



Every step of the way

Quick Delivery Specials

“11 PLUS”

Mold Base Program

Special Mold Bases Shipping in ELEVEN Working Days

Includes all features specified in the D-M-E 5-, 7- and 11-working day mold base programs *(see back side for details)*

11

**11-DAY
SHIPPING**

PLUS

- ☀ Provide special plate lengths and widths within D-M-E standard size offerings
- ☀ Angle pin machining and clearance (maximum 4)
- ☀ Ejector pin machining – maximum of 25 pins ($\frac{3}{16}$ " minimum diameter ejector pin; $2\frac{7}{8}$ " maximum plate thickness)
- ☀ Side interlock machining

Quick Delivery Specials



Special Mold Bases Shipping in FIVE Working Days

Includes all D-M-E Standard Mold Bases – #1, #2 and #3 steel ($7/8$ " to $57/8$ " thick) and #7 steel ($7/8$ " to $27/8$ " thick); and all "no charge" items, plus:

- Machine for and install guided ejection – 2 or 4 places
- Machine for and install support pillars
- Machine for and install additional stop pins
- Machine press knock-out in bottom clamp plate (tap in ejector bar, if required)
- Machine pry bar slots
- Machine leader pin vent slots in rails
- Machine for spring holes
- Drill and tap lifting holes
- Drill and tap safety strap holes (location $\pm 1/32$ ")
- Machine for and install extra assembly screws in top and/or bottom
- Machine for and install extra assembly screws in ejector assembly
- Machine for and install added return pins
- Rough mill/bore cavity and core pocket; blind or through ($1/2$ " minimum radius required)



Special Mold Bases Shipping in SEVEN Working Days

Includes all features specified above in five working days, plus:

- Machine for D-M-E extension bushings on 3-plate mold bases
- Drill and tap horizontal water lines
- Drill water pipe clearance holes
- Drill vertical water lines (excluding O-ring machining)
- Machine for D-M-E angle pin inserts
- Finish mill/bore cavity and core pocket; blind or through ($1/2$ " minimum radius required)



Special Mold Bases Shipping in ELEVEN Working Days

Includes all features specified above in seven working days, plus:

- Machine for D-M-E parting line interlocks
- Provide special thickness plates (maximum plate thickness of $57/8$ " in D-M-E #1, #2 and #3 steels, and $27/8$ " in D-M-E #7 steel)