

Thank you for purchasing DME's CVe Monitor™
The data being collected on the device can be obtained by two methods:

Manually: By pressing the mode button on the front of the unit, you can move through the different display features as shown below:

Cycle Count

Total cycles for the life of the counter is presented on the main screen of the CounterView.



Cycle Time

Since the first production cycle, the cycle time is shown in seconds for the life of the counter.



Cycle Time-Recent

Cycle time for the past 25,000 cycles, shown in seconds.



Activity Percentage

The total amount of time the counter is in production yields a percentage when compared to the total time it could have been in production (up time plus idle time, without time spent outside of the press.)



Activity Percentage-Recent

The percentage of activity for only the past 25,000 cycles.



Cycle Count Reset

Provides a meter for interim cycle counts that can be reset to 0 at any time while on the mold.



Battery Life

Shows the percentage of battery life remaining. At 5%, the display will flash intermittently to warn the molder to replace the unit.



Via Reports: By using the CVe OnDemand software, a report can be run to show data broken down into weekly sessions, graphically representing the mold's productivity.



To download the software, visit:
www.ast-tech.de/cve-ondemand

Additional information regarding the CVe Monitor:

- When received, the Monitor is in a shelf mode. To activate, press the mode button and "Ready" will appear.
- The display will remain on for 24 hours after the mode button is pushed. This allows users to test the tool and see the display roll through Cycles, Cycle Time, and Cycle Time-Recent modes.
- The unit is provided at -25 to allow cycle counts for set-up and testing. Once the Monitor reaches 0, all internal timers and cycle counts will be reset.
- When the Monitor begins plunging to 1, it begins its timing for tracking into the reports, including idle time and sleep time reporting.
- After 24 hours of active use (plunging) in a tool, the display will go off to conserve battery life.
- For any questions regarding the CVe Monitor, please contact sales@dme.net.

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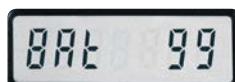
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